

Customer requirements for sampling

Agreement on production process and product release (EMPB)



Customer: Customer-no.:
 Order no.:
 Description: Article-no.:
 Drawing no.:

We are pleased to be able to carry out this project with you.
 Open questions must be clarified before ordering samples.
 You can optionally order the following documents for our solution concept:

Presentation level/ Item number	Description Documentation	required	supplied	Costs
Q0001 / Z101	Cover sheet to PPF report; initial sample inspection report, in regards to content of VDA Volume 2			EUR 74,00
Presentation level Q0002 contains the contents of presentation level Q0001.				
Q0002 / Z102	Samples (number and delivery quantity by agreement)			EUR 149,00
	Test results for product approval: - all characteristics provided with reference numbers / according to KNOTT drawing see point 3 / For form-fitted components test results per cavity or tool			
	Technical specification (e.g. drawing, CAD data, works standards (standard sheets), etc.). KNOTT drawings must be stamped with reference numbers on all the characteristics including specifications in title blocks, e.g. edge and surface specifications, etc.			
Presentation level Q0003 contains the contents of presentation levels Q0001 and Q0002.				
Q0003 / Z103	Proof of securing special characteristics and requirements relevant for homologation			EUR 178,00
	Agreed documentation on series packaging and labelling			
Presentation level Q0004 contains the contents of presentation levels Q0001 to Q0003.				
Q0004 / Z104	Marking / manufacturer's data, batch, type approval, etc.			EUR 245,00
	Proof of compliance with legal requirements - Type approval, etc. / ECE, StVZO, etc..			
	Process Flow Chart (production and inspection)			
	Control plan including Requalification test, if necessary COP Inspection			
	Agreed documentation on inspection documents during serial production (material certificates by arrangement, these are charged separately)			
Presentation level Q0005 only by arrangement				
Q0005 / Z105	PPAP level only after consultation and agreement			upon request
Other:				
Other:	-			upon request

Knott fills in column "delivered" and hereby confirms the correctness and completeness.

Name / Department / Phone / Email Date, Signature Knott

Customer fills in column "requested" and confirms the correctness of the order. .

Name / Phone / Email Date, Signature Customer

Responsible persons at Knott		
Sale	Quality assurance	Construction

Provision of the templates by agreement.
Please check whether all technical specifications have been handed over to us.